

Work Order ID 58673

May 14, 2010 6:53:37 AM



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Item ID: D4021-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Blanking Plate

Start Date: 5/14/10 Start Qty: 4.00



Cust Item ID:

Required Date: 5/14/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:

U

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4021

B

130



Powdercoat

Powder Coating

~~White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel~~
~~M112589~~

0.00

=> U 10/05/14 X4 ✓

V Memo START: 7:30a 0.00
Pull from stock Temp: 320°
2 x D4021-5 B57612 Fin: 8:00a
2 x D4021-5 B58140

scuff lightly
✓ re-powder coat black sandtex
per QSI005

135



QC

Quality Control

QC3- Inspect Part Finish

0.00

Memo

0.00

4 KR 10-5-14

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Item ID: D4021-5**Accept****Setup Start****Revision ID:****Stop****Item Name:** Blanking Plate**Start Date:** 5/14/10 **Start Qty:** 4.00**Cust Item ID:****Required Date:** 5/14/10 **Req'd Qty:** 4.00**Customer:****Reference:****Approvals:** **Process Plan:****Date:****Tooling:****Date:****Run Start****QC:****Date:****SPC (Y/N):****Date:****Stop****Sequence ID/
Work Center ID**

140

**Operation
Description**

Sylwia 2520

Identify as per dwg & Stock Location:

**Set Up/
Run Hours****Draw
Number****Draw
Rev.****Plan
Code****Accept
Qty****Reject
Qty****Reject
Number****Insp.
Stamp**

0.00

SB

10/05/14

4

0.00

Packaging

Memo

Packaging

re-identify using new B/N

150



QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

0.00

10/05/14
MF
10-5-14

Picklist Print

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Work Order ID: 58673



Parent Item: D4021-5



Parent Item Name: Blanking Plate

Start Date: 5/14/10

Required Date: 5/14/10

Comments: IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ D4021-5	Replacement	Mfg/ Manufactured	Bin	Primary No	Last	Route	Unit of Each	Qty on 13.0000	Qty per Kit	Qty	Date	Status
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Blanking Plate



Location	Loc Qty	Loc Code
ST109	13	
58140	13	

f _____
24 57612
24 58140
REV 5.18